

Garant**T-slot semi-roughing cutter, uncoated, Ø DC × LC d11 × d11: 32X14mm**

Order data

Order number	194050 32X14
GTIN	4045197109736
Item class	11W

Description

Version:

Cuts on all three sides.

Alternate set teeth with ground chip breaker on flutes.

Note:

For milling T-slots to DIN 650.

Technical description

for T-slots DIN 650	18 mm
Feed f_z in steel $< 750 \text{ N/mm}^2$	0.09 mm
Cutting edge Ø D_c	32 mm
No. of teeth Z	8
Recess Ø D_1	15 mm
Shank Ø D_s	16 mm
Overall length L	90 mm
Flute length L_c	14 mm
Number of effective inserts Z_{eff}	4
Coating	uncoated
Tool material	HSS Co 5
Milling profile	staggered teeth

Tolerance nominal Ø	d11
Helix angle	15 degrees
Direction of infeed	horizontal
Shank	DIN 1835 B to h6
Through-coolant	no
Shank tolerance	h6
Corner chamfer angle	90 degrees
Colour ring	without
Type of product	Slot milling cutter

User data

	Suitability	V _c	ISO code
Alu plastics	suitable only under restricted conditions	250 m/min	N
Aluminium (short chipping)	suitable	70 m/min	N
Steel < 500 N/mm ²	suitable	35 m/min	P
Steel < 750 N/mm ²	suitable	28 m/min	P
GG(G)	suitable only under restricted conditions	22 m/min	K
CuZn	suitable only under restricted conditions	35 m/min	N
Uni	suitable		
wet maximum	suitable		